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(54) **Improvements in or relating to spatial light modulators**

Verbesserungen für räumliche Lichtmodulatoren

Améliorations concernant les modulateurs de lumière spatiaux

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(73) Proprietor: **TEXAS INSTRUMENTS  
INCORPORATED  
Dallas, TX 75265 (US)**

(72) Inventors:  
• **Florence, James M.  
Richardson, TX 75080 (US)**

- **Huffman, James  
Richardson, TX (US)**
- **Miller, Rodney  
Frisco, TX 75035 (US)**

(74) Representative: **Holt, Michael  
Texas Instruments Ltd.,  
PO Box 5069  
Northampton, Northamptonshire NN4 7ZE (GB)**

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## Description

### FIELD OF THE INVENTION

[0001] The present invention is generally related to spatial light modulators for modulating incident light to form a video image, and more particularly, to a digital micromirror device (DMD) having an array of bistable micromirrors fabricated over addressing circuitry.

### BACKGROUND OF THE INVENTION

[0002] Spatial Light Modulators (SLMs) have found numerous applications in the areas of optical information processing, projection displays, video and graphics monitors, televisions, and electrophotographic printing. SLMs are devices that modulate incident light in a spatial pattern to form a light image corresponding to an electrical or optical input. The incident light may be modulated in its phase, intensity, polarization, or direction. The light modulation may be achieved by a variety of materials exhibiting various electro-optic or magneto-optic effects, and by materials that modulate light by surface deformation.

[0003] An SLM is typically comprised of an area or linear array of addressable picture elements (pixels). Source pixel data is first formatted by an associated control circuit, usually external to the SLM, and then loaded into the pixel array one frame at a time. This pixel data may be written to the pixel array using a variety of algorithms, i.e. sequentially top-to-bottom one pixel line at a time, interleaving by sequentially addressing top-to-bottom every other pixel line, such as the odd rows of pixels, and then returning to address the even pixel lines, etc. In cathode ray tubes (CRTs), this data writing technique is known as rasterizing, whereby a high powered electron gun scans across the pixel elements of a phosphor screen left to right, one line at a time. This pixel address data writing scheme is equally applicable to liquid crystal displays (LCDs) as well.

[0004] A recent innovation of Texas Instruments Incorporated of Dallas, Texas, is the digital micromirror device or the deformable mirror device (collectively DMD). The DMD is revolutionary in that it is truly a digital display device and an integrated circuit solution. The DMD is an electro/mechanical/optical SLM suitable for use in displays, projectors and hardcopy printers. The DMD is a monolithic single-chip integrated circuit SLM, comprised of a high density array of 16 micron square movable micromirrors on 17 micron centers. These mirrors are fabricated over address circuitry including an array of SRAM cells and address electrodes. Each mirror forms one pixel of the DMD array and is bistable, that is to say, stable in one of two positions, wherein a source of light directed upon the mirror array will be reflected in one of two directions. In one stable "ON" mirror position, incident light to that mirror will be reflected to a projector lens and focused on a display screen or a photosensitive

element of a printer. In the other "OFF" mirror position, light directed on the mirror will be deflected to a light absorber. Each mirror of the array is individually controlled to either direct incident light into the projector lens, or to the light absorber. The projector lens ultimately focuses and magnifies the modulated light from the pixel mirrors onto a display screen and produce an image in the case of a display. If each pixel mirror of the DMD array is in the "ON" position, the displayed image will be an array of bright pixels.

[0005] For a more detailed discussion of the DMD device and uses, cross reference is made to U.S. Patent 5,061,049 to Hornbeck, entitled "Spatial Light Modulator and Method"; U.S. Patent 5,079,544 to DeMond, et al, entitled "Standard Independent Digitized Video System"; and U.S. Patent 5,105,369 to Nelson, entitled "Printing System Exposure Module Alignment Method and Apparatus of Manufacture", each patent being assigned to the same assignee of the present invention. Gray scale of the pixels forming the image is achieved by pulse-width modulation techniques of the mirrors, such as that described in U.S. Patent 5,278,652, entitled "DMD Architecture and Timing for Use in a Pulse-Width Modulated Display System", assigned to the same assignee of the present invention.

[0006] As detailed in commonly assigned U.S. Patent 5,535,047 entitled "Active Yoke Hidden Hinge Digital Micromirror Device", and shown in Figure 1 of the present application, there is disclosed a digital micromirror device (DMD) spatial light modulator shown at 10. DMD 10 is a single-chip integrated circuit seen to include an array of micromirrors 30 monolithically fabricated over a memory cell array formed upon the substrate. Each pixel mirror 30 is seen to include a square mirror supported upon and elevated above a butterfly shaped yoke generally shown at 32 by a rectangular support post 34. Support post 34 extends downward from the center of the mirror 30, and is attached to the center of the yoke 32 along a torsion axis thereof, as shown, to balance the center of mass of mirror 30 upon yoke 32. Yoke 32 is axially supported along a central axis thereof by a pair of torsion hinges 40. The other end of each torsion hinge 40 is attached to and supported by a hinge support post cap 42 defined on top of a respective hinge support post 44. A pair of elevated mirror address electrodes 50 and 54 are supported by a respective address support post. The address support posts, and the hinge support posts 44, support the address electrodes 50 and 54, the torsion hinges 40, and the yoke 32 away from and above a bias/reset bus 60, and a pair of substrate level address electrode pads 26 and 28. When mirror 30 and yoke 32 are together rotated about the torsion axis of the yoke, defined by the hinges 40, a pair of yoke tips 58 on the side of the yoke 32 that is deflected land upon and engage the bias/reset bus 60 at a landing site 62. For more detailed discussion of this conventional DMD, see the teachings of commonly assigned U.S. Patent 5,535,047.

[0007] Still referring to Figure 1, it can be seen that the support post 34 extends downward from the reflective modulation surface of the square mirror 30 and defines support post edges at 64. These support post edges 64 conventionally have dimensions of 3 X 4  $\mu\text{m}$ , which edges form a rectangle and are oriented either perpendicular or parallel to the incoming beam of light. Referring to Figure 2, there is shown the light diffracted back into the projection optics when all mirrors are in the off-state. It can be seen that these support post edges 64 deflect the incident light into the projection system optics when the mirrors 30 are tilted to the off state, the diffraction seen as light dots 66, thus reducing the contrast ratio of the formed display image. Also seen in Figure 2 is deflected light from the underlying superstructure and address circuitry from between the mirror edges.

[0008] There is desired a DMD spatial light modulator forming an image having an improved contrast ratio whereby the defraction of incident light from the support post edges 64 into the projection optics is substantially reduced.

#### SUMMARY OF THE INVENTION

[0009] The present invention as defined by claims 1 and 7 achieves technical advantages as a micromechanical spatial light modulator by orienting the support post edges to be parallel to the mirror edges, and orienting the mirror edges at 45 degrees with respect to incident light. In addition, the dimensions of the support post edges are substantially reduced from 3 X 4  $\mu\text{m}$  to 2.4 X 2.4  $\mu\text{m}$ . This design substantially reduces the amount of scattered light from the support post edges back into the darkfield projection system optics. The corners formed by support post edges deflect a minimal amount of light back into the projection optics in this orientation. The support post edges are parallel with the corresponding mirror edges, and are also oriented at 45 degrees with respect to the incident light to minimize light defraction therefrom.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0010] The present invention will now be further described, by way of example, with reference to the accompanying drawings in which:

Figure 1 is a section view of a 3 X 3 array of pixels of a conventional DMD array with the yokes elevated address electrodes, and some hinge support posts being removed to illustrate underlying support structure, whereby the mirror support post edges are either perpendicular and parallel to the incident light and thus deflect incident light back into the projection optics, the dimensions of these support post edges being approximately 3 X 4  $\mu\text{m}$ ;

Figure 2 is a pictorial view of an image formed by

the array of mirrors of Figure 1 in the off-state, whereby light is deflected from the support post edges back into the projection optics, shown as light dots, thereby reducing the contrast ratio of the image formed by the spatial light modulator;

Figure 3 is a section view of a 3 X 3 array of pixels according to the present invention whereby the support post edges are all oriented at 45 degrees with respect to the incident light, each edge being parallel to the corresponding mirror edges, to substantially reduce the amount of deflected light back into the projection optics when oriented in the off-state; and

Figure 4 is a pictorial view of the deflected light from the support post edges of Figure 3 in the off-state, illustrating a minimal amount of light being deflected from the support post edges back into the projection optics, thereby significantly increasing the contrast ratio of the display image.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT

[0011] Referring now to Figure 3, there is shown at 70 an improved spatial light modulator according to the preferred embodiment of the present invention, wherein like numerals refer to like elements. Spatial light modulator 70 is preferably a digital micromirror device (DMD), however, other micromechanical spatial light modulators are intended to be covered by the present invention as well.

[0012] DMD 70 is improved over the conventional design shown in Figure 1 by providing each mirror 72 with a mirror support post 74 defining support post edges 76 that are all oriented at 45 degrees with respect to the incident beam of light generated by light source 80. Each edge 76 is parallel to the corresponding mirror edges 78 of the respective mirrors 72, and thus edges 78 are also oriented at 45 degrees with respect to the incident beam of light generated by light source 80. This orientation of support post edges 76 with respect to the incident light beam minimizes any defraction of light from being scattered back into the darkfield projection system optics when the mirror surfaces are oriented in the off-state. This is important to increase the contrast ratio of the display formed by SLM 70. For darkfield optics systems, it is imperative that as little light as possible be deflected back into the optics when the mirrors 72 are in the off-state. By orienting the support post edges 76 to extend at 45 degrees with respect to the incident beam of light, this defraction of light is minimized, and the generation of light dots 66 diffracted by the mirrors in the off-state into the projection optics, as seen in Figure 2, are substantially reduced. Any defraction of light from the corners defined by the edges 76 into the projection optics is also substantially reduced.

[0013] According to the present invention, the dimensions of the support post edges 76 have been substantially reduced from that of conventional designs. Specifically, the edges 76 have been reduced to a length of

about 2.4 X 2.4  $\mu\text{m}$ , which is substantially reduced from conventional dimensions shown in Figure 1 which are typically 3 X 4  $\mu\text{m}$ . Minimizing the length of the support post edges 76 also contributes to an improved contrast ratio of the image displayed by the spatial light modulator 70 according to the preferred embodiment of the present invention.

[0014] In previous designs, it was believed that orienting the support post edges 62, as shown in Figure 1, to either be parallel to or perpendicular to the incoming beam of light was necessary to minimize defraction of light from the support post corners. However, by reducing the dimensions of the support post edges 76, and orienting these edges 76 to extend at 45 degrees with respect to the incident beam of light has proven to provide an image with a substantially improved contrast ratio, as shown in Figure 4. The amount of scattered light from the support post edges 76, and from the corners defined by these edges, is substantially reduced as compared to the conventional display shown for comparison in Figure 4. In fact, an improved contrast ratio of about 20% is achieved over the embodiment of Figure 1. Thus, the improvement of the present invention has dramatic results.

[0015] Though the invention has been described with respect to a specific preferred embodiment, many variations and modifications will become apparent to those skilled in the art upon reading the present application. It is therefore the intention that the appended claims be interpreted as broadly as possible in view of the prior art to include all such variations and modifications.

## Claims

1. A spatial light modulator, comprising:

a support structure including a deflectable yoke;  
means for deflecting said yoke; and  
a pixel elevated above and supported by said yoke, said pixel having a light modulation surface defining surface edges and  
a support member extending between said surface and said yoke, said support member defining support edges in said surface, that are substantially parallel to surface edges.

2. The spatial light modulator as specified in Claim 1, wherein said surface edges and said support edges both define a rectangle.

3. The spatial light modulator as specified in Claim 1 or Claim 2, wherein said support member is centrally located with respect to said light modulation surface.

4. The spatial light modulator as specified in any of

Claims 1 to 3, wherein said support member extends perpendicular from said light modulation surface.

5. The spatial light modulator as specified in any of Claims 1 to 4, further comprising:

a light source for generating a light beam incident to said light modulation surface defining an angle of incidence, said surface edges and said support edges both extending substantially at 45 degrees with respect to said angle of incidence.

6. The spatial light modulator as specified in any of Claims 1 to 5, wherein said support edges define an area no greater than 5.76  $\mu\text{m}^2$ .

7. A display system, comprising:

a light source for generating a light beam;  
a support structure including a yoke;  
means for deflecting said yoke; and  
a pixel elevated above and supported by said yoke, said pixel having a light modulation surface defining surface edges and having a support member extending between said surface and said yoke, said support member defining support edges in said surface, said support edges being substantially parallel to surface edges, wherein said light beam is incident to said light modulation surface and generates an angle of incidence with respect thereto, said angle of incidence being substantially 45 degrees with respect to both said support edges and said surface edges.

8. The display system as specified in Claim 7, wherein said surface edges and said support edges both define a rectangle.

9. The display system as specified in Claim 7 or Claim 8, wherein said support member is centrally located with respect to said light modulation surface.

10. The display system as specified in any of Claims 7 to 9, wherein said support member extends substantially perpendicular from said light modulation surface.

11. The display system as specified in any of Claims 7 to 10, wherein said support edges define an area no greater than 5.76  $\mu\text{m}^2$ .

## Patentansprüche

1. Räumlicher Lichtmodulator, der umfaßt:



- eine Tragstruktur, die einen auslenkbaren Arm enthält;
- Mittel zum Auslenken des Arms; und
- ein Bildelement, das über dem Arm liegt und von diesem getragen wird, wobei das Bildelement eine Lichtmodulationsoberfläche besitzt, die Oberflächenkanten definiert, und
- ein Tragelement, das sich zwischen der Oberfläche und dem Arm erstreckt und in der Oberfläche Tragkanten definiert, die zu den Oberflächenkanten im wesentlichen parallel sind.
2. Räumlicher Lichtmodulator nach Anspruch 1, bei dem die Oberflächenkanten und die Tragkanten jeweils ein Rechteck definieren.
3. Räumlicher Lichtmodulator nach Anspruch 1 oder Anspruch 2, bei dem das Tragelement in bezug auf die Lichtmodulationsoberfläche mittig angeordnet ist.
4. Räumlicher Lichtmodulator nach einem der Ansprüche 1 bis 3, bei dem sich das Tragelement senkrecht von der Lichtmodulationsoberfläche erstreckt.
5. Räumlicher Lichtmodulator nach einem der Ansprüche 1 bis 4, der ferner umfaßt:
- eine Lichtquelle zum Erzeugen eines auf die Lichtmodulationsoberfläche auftreffenden Lichtstrahls, der einen Einfallswinkel definiert, wobei sich die Oberflächenkanten und die Tragkanten jeweils im wesentlichen unter 45 Grad zum Einfallswinkel erstrecken.
6. Räumlicher Lichtmodulator nach einem der Ansprüche 1 bis 5, bei dem die Tragkanten eine Fläche definieren, die nicht größer als  $5,76 \mu\text{m}^2$  ist.
7. Anzeigesystem, das umfaßt:
- eine Lichtquelle zum Erzeugen eines Lichtstrahls;
- eine Tragstruktur, die einen Arm enthält;
- Mittel zum Auslenken des Arms; und
- ein Bildelement, das sich über dem Arm befindet und von diesem getragen wird, wobei das Bildelement eine Lichtmodulationsoberfläche, die Oberflächenkanten definiert, und ein Tragelement, das sich zwischen der Oberfläche und dem Arm erstreckt, besitzt, wobei das Tragelement in der Oberfläche Tragkanten definiert,
- die Tragkanten zu den Oberflächenkanten im wesentlichen parallel sind und der Lichtstrahl auf die Lichtmodulationsoberfläche auftrifft und in bezug darauf einen Einfallswinkel erzeugt, der in bezug auf die Tragkanten und die Oberflächenkanten im wesentlichen 45 Grad beträgt.
8. Anzeigesystem nach Anspruch 7, bei dem die Oberflächenkanten und die Tragkanten jeweils ein Rechteck definieren.
9. Anzeigesystem nach Anspruch 7 oder Anspruch 8, bei dem das Tragelement in bezug auf die Lichtmodulationsoberfläche mittig angeordnet ist.
10. Anzeigesystem nach einem der Ansprüche 7 bis 9, bei dem sich das Tragelement im wesentlichen senkrecht von der Lichtmodulationsoberfläche erstreckt.
11. Anzeigesystem nach einem der Ansprüche 7 bis 10, bei dem die Tragkanten eine Fläche definieren, die nicht größer als  $5,76 \mu\text{m}^2$  ist.

## Revendications

### 1. Modulateur de lumière spatiale, comprenant :

une structure de support incluant un bloc pouvant être dévié;  
des moyens pour dévier ledit bloc ; et  
un pixel élevé au-dessus dudit et supporté par ledit bloc, ledit pixel ayant une surface de modulation de lumière définissant des bords de surface et  
un élément de support s'étendant entre ladite surface et ledit bloc, ledit élément de support définissant des bords de support dans ladite surface, qui sont sensiblement parallèles aux bords de surface.

2. Modulateur de lumière spatiale tel que spécifié dans la revendication 1, dans lequel lesdits bords de surface et lesdits bords de support définissent tous les deux un rectangle.

3. Modulateur de lumière spatiale tel que spécifié dans la revendication 1 ou la revendication 2, dans lequel ledit élément de support est placé centralement par rapport à ladite surface de modulation de lumière.

4. Modulateur de lumière spatiale tel que spécifié dans l'une quelconque des revendications 1 à 3, dans lequel ledit élément de support s'étend perpendiculairement à partir de ladite surface de modulation de lumière.

5. Modulateur de lumière spatiale tel que spécifié dans l'une quelconque des revendications à 4, comprenant en outre :  
 plus grande que  $5,76 \mu\text{m}^2$ .
- une source de lumière pour générer un faisceau lumineux incident sur ladite surface de modulation de lumière définissant un angle d'incidence, lesdits bords de surface et lesdits bords de support s'étendant tous les deux sensiblement à 45 degrés par rapport audit angle d'incidence. 5 10
6. Modulateur de lumière spatiale tel que spécifié dans l'une quelconque des revendications 1 à 5, dans lequel lesdits bords de support définissent une zone pas plus grande que  $5,76 \mu\text{m}^2$ . 15
7. Système d'affichage, comprenant :
- une source de lumière pour générer un faisceau lumineux ; 20  
 une structure de support incluant un bloc ;  
 des moyens pour dévier ledit bloc ; et  
 un pixel élevé au-dessus dudit et supporté par ledit bloc, ledit pixel ayant une surface de modulation de lumière définissant des bords de surface et ayant un élément de support s'étendant entre ladite surface et ledit bloc, ledit élément de support définissant des bords de support dans ladite surface, lesdits bords de support étant sensiblement parallèles aux bords de surface, dans lequel ledit faisceau lumineux est incident sur ladite surface de modulation de lumière et génère un angle d'incidence par rapport à celle-ci, ledit angle d'incidence étant sensiblement égal à 45 degrés par rapport à la fois auxdits bords de support et auxdits bords de surface. 25 30 35
8. Système d'affichage tel que spécifié dans la revendication 7, dans lequel lesdits bords de surface et lesdits bords de support définissent tous les deux un rectangle. 40
9. Système d'affichage tel que spécifié dans la revendication 7 ou la revendication 8, dans lequel ledit élément de support est placé centralement par rapport à ladite surface de modulation de lumière. 45
10. Système d'affichage tel que spécifié dans l'une quelconque des revendications 7 à 9, dans lequel ledit élément de support, s'étend sensiblement perpendiculairement à partir de ladite surface de modulation de lumière. 50 55
11. Système d'affichage tel que spécifié dans l'une quelconque des revendications 7 à 10, dans lequel lesdits bords de support définissent une zone pas

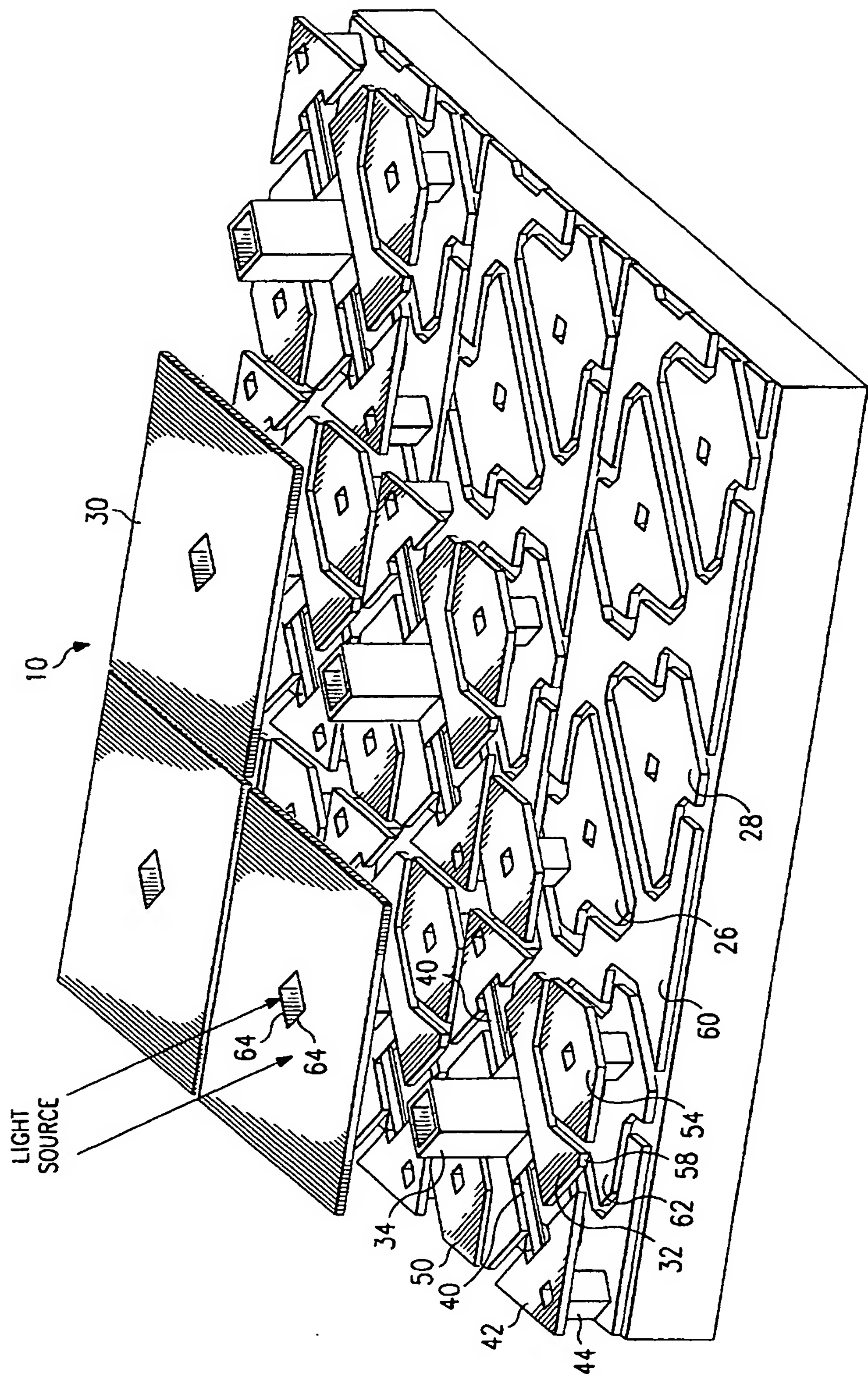
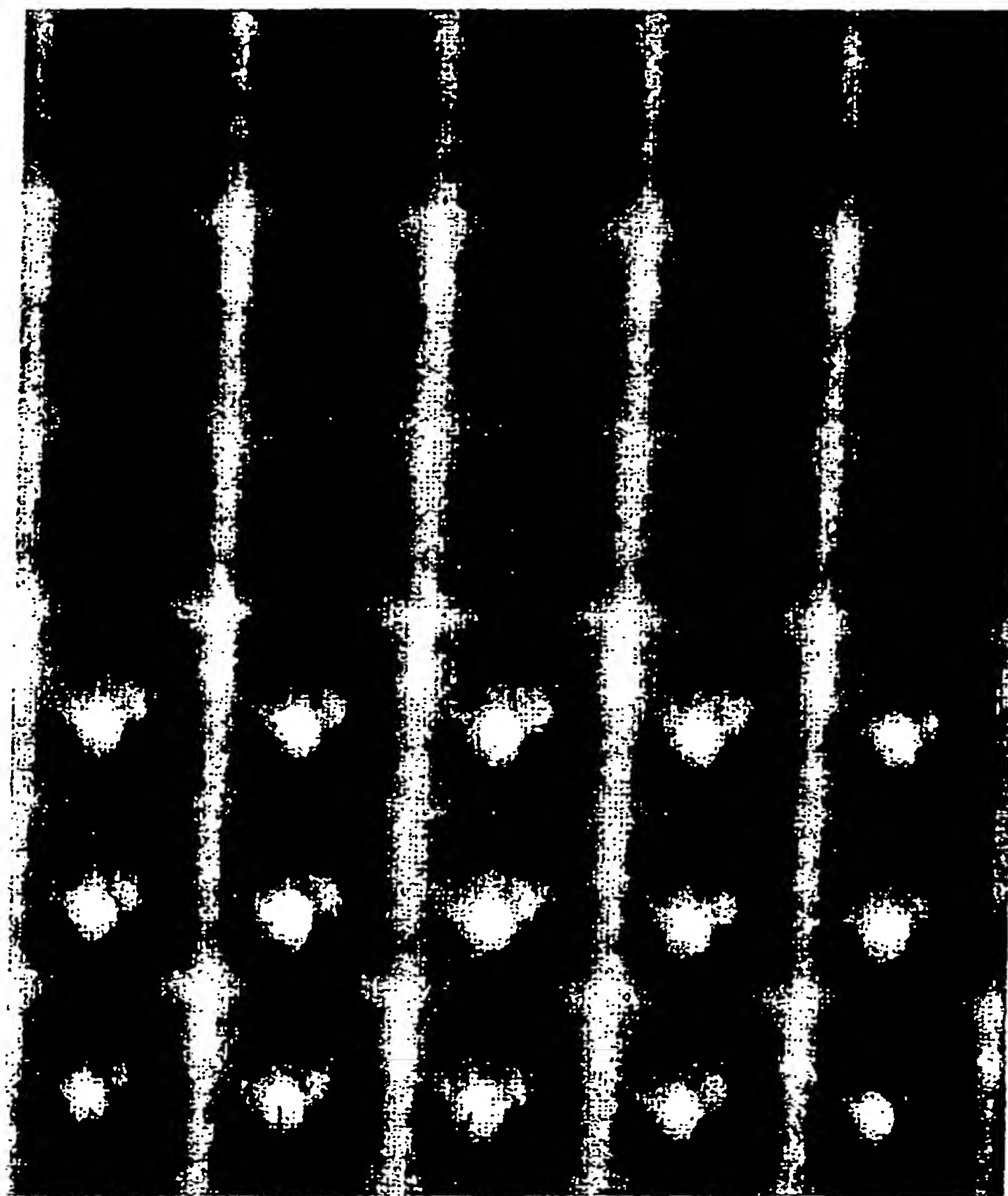


FIG. 1  
(CONVENTIONAL)



66

*FIG. 2*  
(CONVENTIONAL)



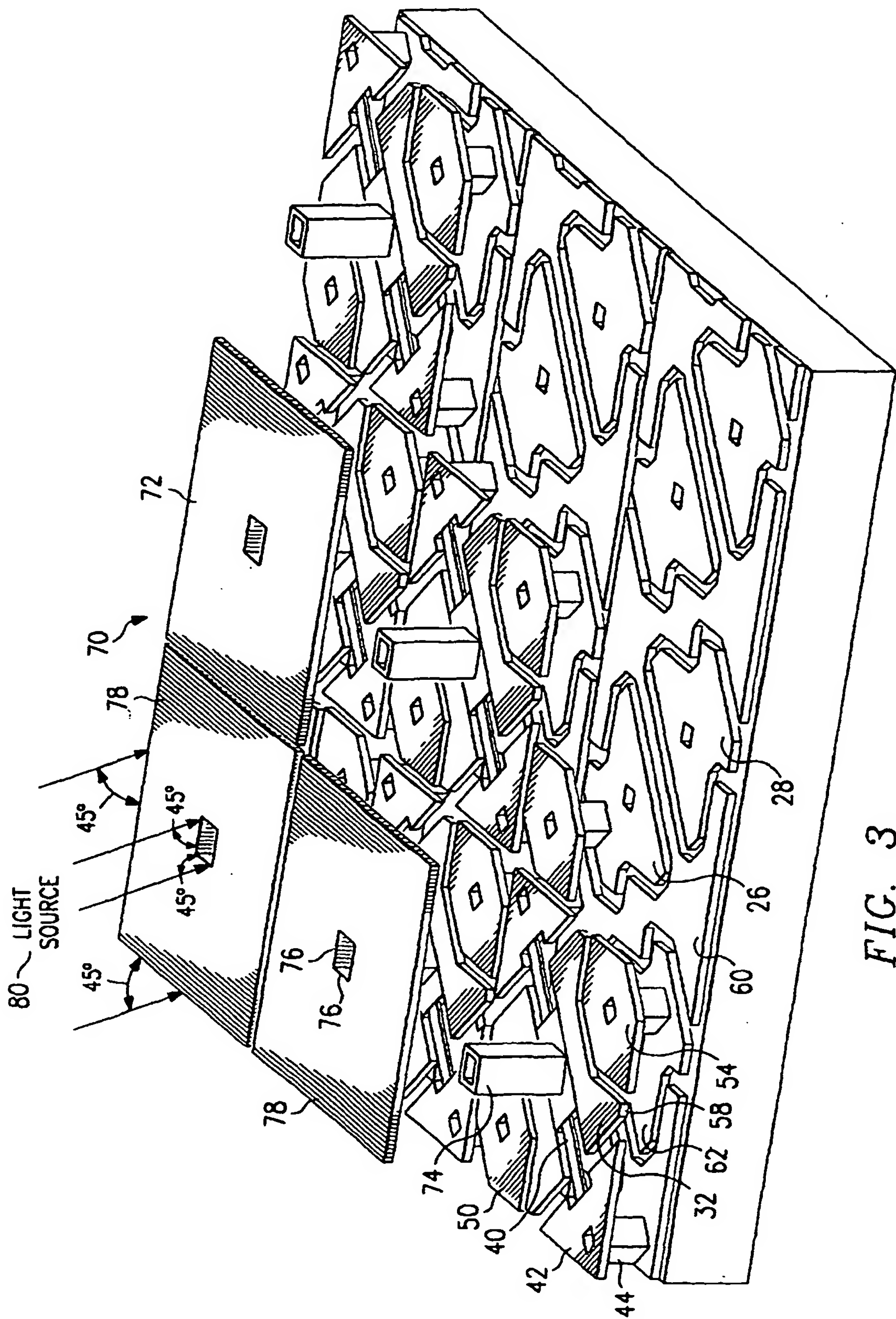
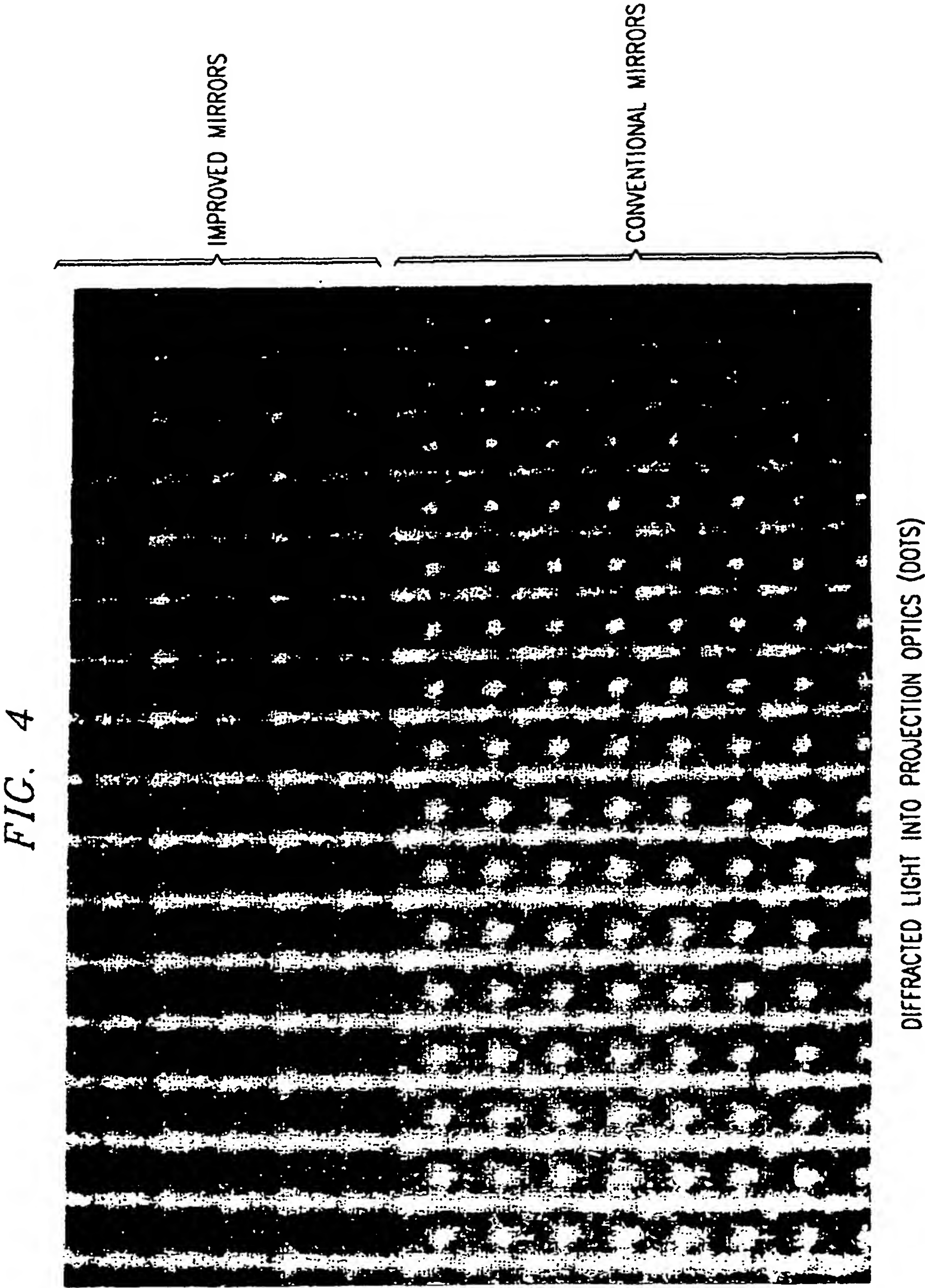


FIG. 3



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